



FIGURE 1

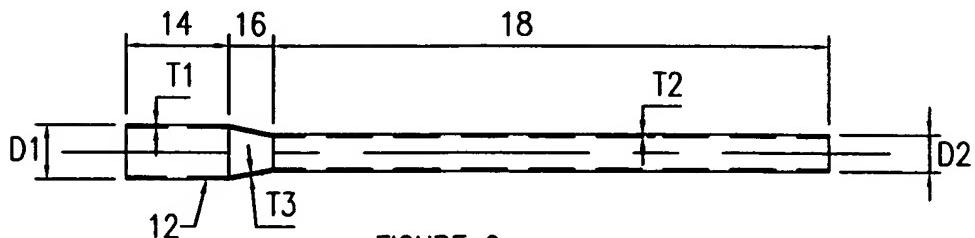


FIGURE 2

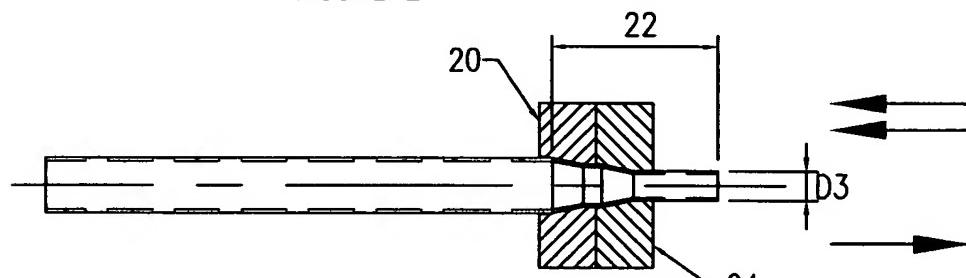


FIGURE 3

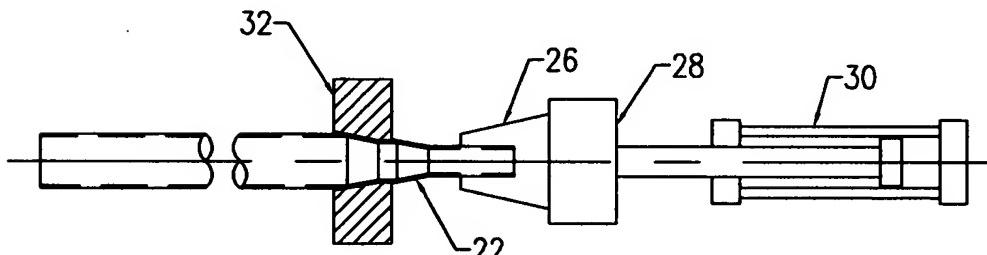


FIGURE 4a

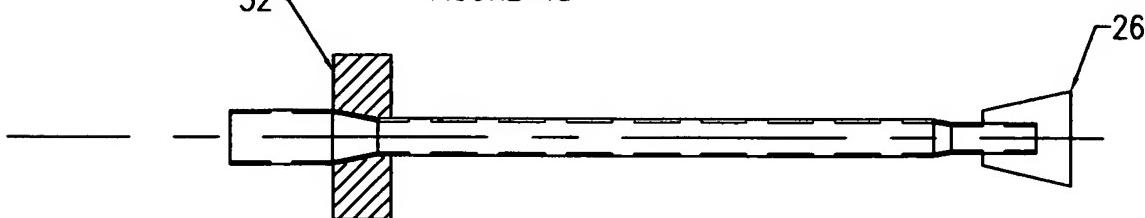


FIGURE 4b

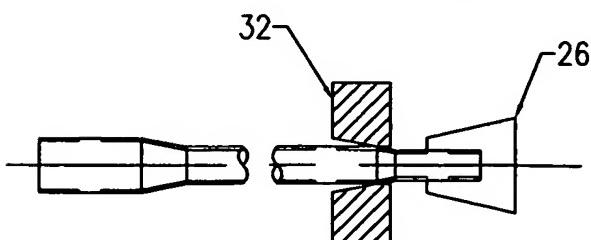


FIGURE 4c



FIGURE 5

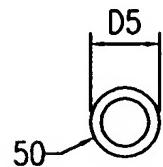


FIGURE 7

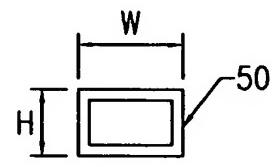


FIGURE 8

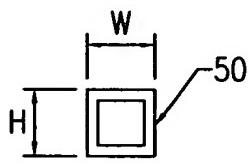


FIGURE 9

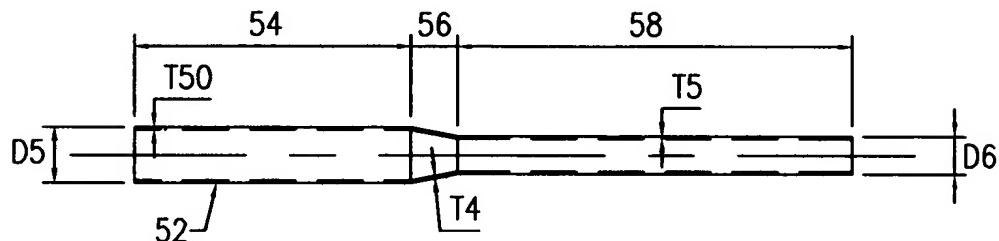


FIGURE 6

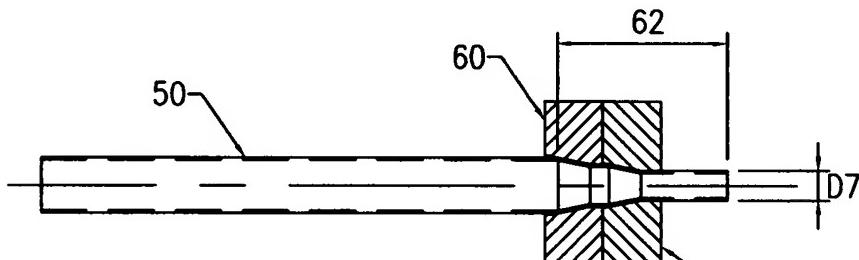


FIGURE 10

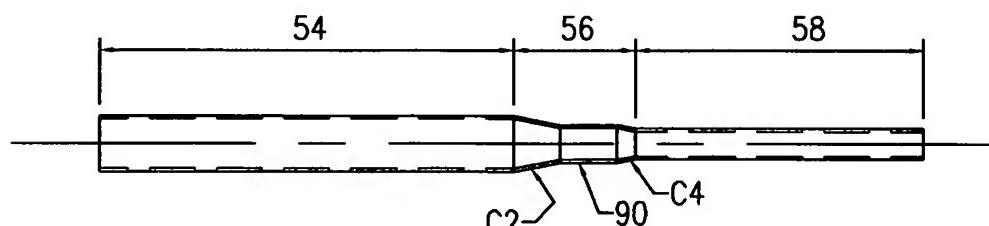


FIGURE 12

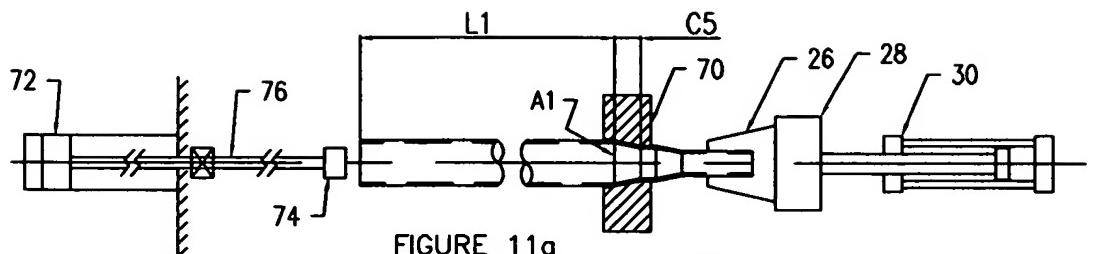


FIGURE 11a

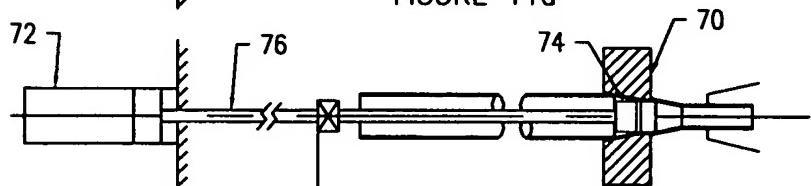


FIGURE 11b

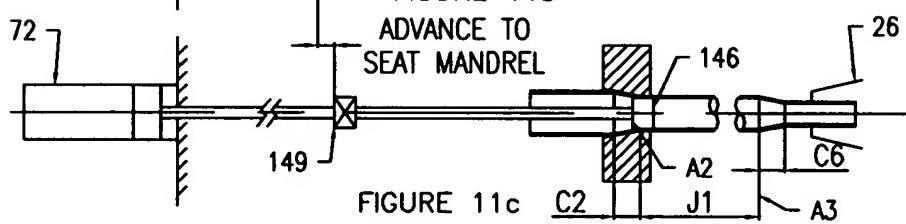


FIGURE 11c ADVANCE TO SEAT MANDREL

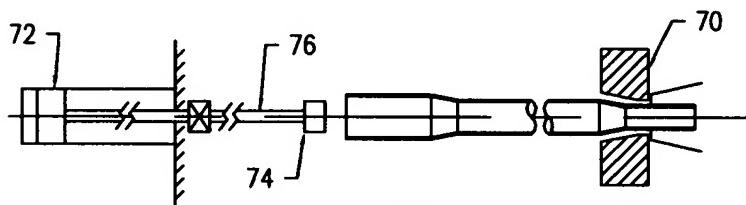


FIGURE 11d

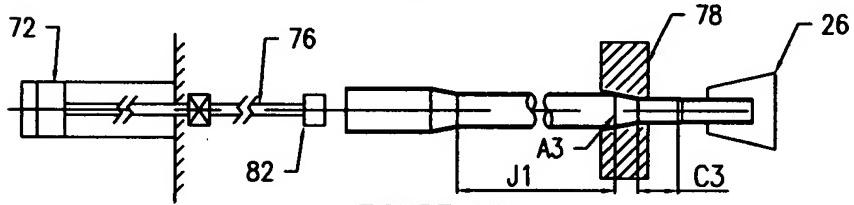


FIGURE 11e

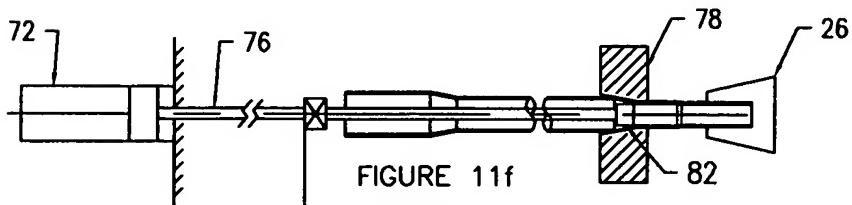


FIGURE 11f

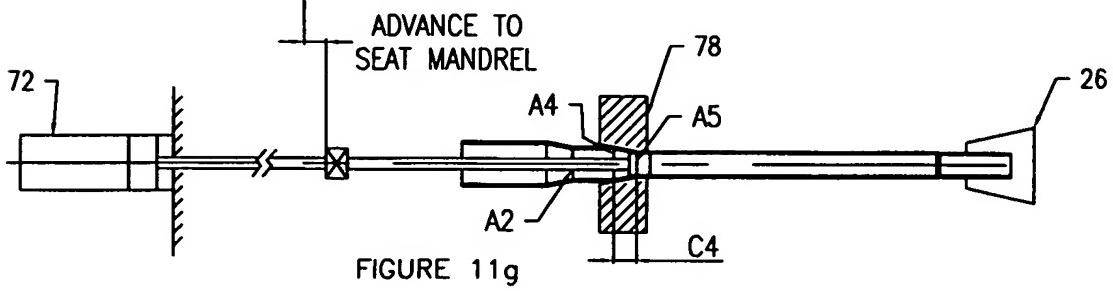


FIGURE 11g ADVANCE TO SEAT MANDREL